

## **TEST REPORT**

**DATE: 01-14-2025 TEST NUMBER:** 0313881

CLIENT	Urban Surfaces
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TEST METHOD CONDUCTED	NALFA	3.10	Surface	Bond	of	Laminate	Flooring	per	NALFA
	Standards Publication LF 01								

DESCRIPTION OF TEST SAMPLE				
IDENTIFICATION	Timber Haus			
CONSTRUCTION	8mm + 1mm Eco Pad Laminate Water Resistant			
BACKING	1mm Eco Pad			

## **SCOPE**

This test measures the force required to delaminate or split away the surface of laminate flooring plank or tile.

## **PROCEDURE**

Four test specimens selected from different planks are cut 50 mm x 50 mm (2 inch x 2 inch) nominal size. A circular groove is cut into the specimens decorative face 0.0 mm - 0.3 mm (0.12 inch) resulting in a raised circular test area having a 35.7 mm  $\pm$  2 mm (1.4 inch  $\pm$  0.1 inch) diameter. A heated steel pad is glued to the center of the test specimen with hot melt adhesive and when cool is ready for testing.

The pad with adhered specimen is placed in a tensile tester fixture. Using the tensile tester, a constant speed to achieve a separation between 30 and 90 seconds. The force to separate is divided by the area to determine the surface bond.

## **TEST RESULTS**

AVERAGE SURFACE BOND	1.34 N/mm <sup>2</sup>		
FAILURE LOCATION	Core		

<sup>\*</sup> Meets NALFA specified criteria for usage Levels 1, 2 and 3.

Class 1	Class 2	Class 3	Class 4
RESIDENTIAL	LIGHT COMMERCIAL	COMMERCIAL	HEAVY COMMERCIAL
1 N/mm <sup>2</sup>	1.25 N/mm <sup>2</sup>	1.25 N/mm <sup>2</sup>	1.5 N/mm <sup>2</sup>

APPROVED BY:

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