# **TEST REPORT**

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TEST METHOD CONDUCTED NALFA Assembled Joint Surface Swell Test	
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	DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	4001 Camden	
LOT NUMBER	Batch: 220131-10981	
CONSTRUCTION	Laminate Flooring	

### **GENERAL PRINCIPLE**

The submitted locking planks were assembled to have an end joint and two edges in order to form a "T" joint. A 9mm deep pool of liquid was held over T joint by 4" diameter PVC ring sealed to sample with sealing compound. The volume of liquid used was 100 ml. The sample was held under the applied liquid for 24 hrs. Visual evaluation and swell measurement were performed initially and after conclusion of test. The thickness was measured by calibrated gauge over 4 marked areas of the seam. This test was conducted using water.

#### **TEST RESULTS**

SAMPLE #1	Position 1	Position 2	Position 3	Position 4
Wet Swell	0.792 mm	0.874 mm	0.983 mm	0.857 mm
Recovery Swell	0.914 mm	0.977 mm	1.065 mm	0.941 mm

QUALITATIVE RATING WET SWELL	3
QUALITATIVE RATING RECOVERY SWELL	3

SAMPLE #2	Position 1	Position 2	Position 3	Position 4
Wet Swell	1.164 mm	1.249 mm	1.056 mm	1.153 mm
Recovery Swell	1.215 mm	1.286 mm	1.112 mm	1.196 mm

QUALITATIVE RATING WET SWELL	3
QUALITATIVE RATING RECOVERY SWELL	3

## QUALITATIVE RATING KEY

1 No change – No noticeable change in edge swell or panel surface lift

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- 2 Slight swelling Slight swelling, small ridge along one or more joints, very little if any panel surface lift
- 3 Significant Noticeable edge swelling and some panel surface lift extending away from joint
- 4 Objectional Severely raised edge and swelling extending noticeably under the panel surface
- 5 Invalid Test Water leaked out of the ring, leaving no continuous film of water inside the ring (this grade is given even if there is no swell of the edge joint)

\*NOTE: Penetration occurred through the seam.

APPROVED BY:

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