

## **TEST REPORT**

**DATE: 06-24-2022 TEST NUMBER:** 0287733

CLIENT	Urban Surfaces

TEST METHOD CONDUCTED	NALFA :	3.10	Surface	Bond	of	Laminate	Flooring	per	NALFA
EST WEIHOD CONDUCTED	Standards Publication LF 01-2008								



DESCRIPTION OF TEST SAMPLE			
IDENTIFICATION	4001 Camden		
LOT NUMBER	Batch: 220131-10981		
CONSTRUCTION	Laminate Flooring		

## **SCOPE**

This test measures the force required to delaminate or split away the surface of laminate flooring plank or tile.

## **PROCEDURE**

Four test specimens selected from different planks are cut 50 mm x 50 mm (2 inch x 2 inch) nominal size. A circular groove is cut into the specimens decorative face 0.0 - 0.3 mm (0.12 inch) resulting in a raised circular test area having a  $35.7 \pm 2$  mm (1.4 inch  $\pm 0.1$  inch) diameter. A heated steel pad is glued to the center of the test specimen with hot melt adhesive and when cool is ready for testing.

The pad with adhered specimen is placed in a tensile tester fixture. Using the tensile tester, a constant speed of 0.1 feet/second is applied until delamination occurs.

## **TEST RESULTS**

AVERAGE SURFACE BOND	1.04 N/mm <sup>2</sup>
711 - 112 10 - 10 - 10 - 10 - 10 - 10 - 1	1.0 11 (/11.11)

<sup>\*</sup> Meets NALFA specified criteria for usage Levels 1.

Class 1	Class 2	Class 3	Class 4 HEAVY COMMERCIAL
RESIDENTIAL	LIGHT COMMERCIAL	COMMERCIAL	
1 N/mm <sup>2</sup>	1.25 N/mm <sup>2</sup>	1.25 N/mm <sup>2</sup>	1.5 N/mm <sup>2</sup>

APPROVED BY:

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